



Test Report: HEP-600-24

600W Single Output Switching Power Supply

■ DESIGN VERIFY TEST

Output Function Test
Input Function Test
Protection Function Test
Control Function Test
Component Stress Test

■ SAFETY & E.M.C. TEST

Safety Test
E.M.C. Test

■ RELIABILITY TEST

ENVIRONMENT TEST

■ DESIGN VERIFY TEST

OUTPUT FUNCTION TEST

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT
1	RIPPLE & NOISE	V1 : 150 mVp-p (Max)	I/P : 230VAC O/P : FULL LOAD Ta : 25°C	V1 : 72 mVp-p
2	OUTPUT VOLTAGE ADJUST RANGE	CH1 : 20.4 V ~25.2 V	I/P : 230 VAC I/P : 115 VAC O/P : MIN LOAD Ta : 25°C	26.20 V ~ 19.16 V / 230 VAC 26.20 V ~ 19.16 V / 115 VAC
3	OUTPUT VOLTAGE TOLERANCE	V1 : -1 %~ 1 % (Max)	I/P : 100 VAC / 305 VAC O/P : FULL / MIN LOAD Ta : 25°C	V1 : -0.64 %~ 0 %
4	LINE REGULATION	V1 : -0.5 %~ 0.5 % (Max)	I/P : 100VAC ~ 305 VAC O/P : FULL LOAD Ta : 25°C	V1 : -0.10 %~ 0 %
5	LOAD REGULATION	V1 : -0.5%~ 0.5 % (Max)	I/P : 230 VAC O/P : FULL ~MIN LOAD Ta : 25°C	V1 : -0.28 %~ 0.26 %
6	SET UP TIME	230VAC : 500 ms (Max) 115VAC : 500 ms(Max)	I/P : 230 VAC I/P : 115 VAC O/P : FULL LOAD Ta : 25°C	230VAC/ 100 ms 115VAC/ 108 ms
7	RISE TIME	230VAC : 80 ms (Max) 115VAC : 80 ms (Max)	I/P : 230 VAC I/P : 115 VAC O/P : FULL LOAD Ta : 25°C	230VAC/ 16.6 ms 115VAC/ 15.8 ms
8	HOLD UP TIME	230VAC : 15 ms (TYP) 115VAC : 15 ms (TYP)	I/P : 230 VAC I/P : 115 VAC O/P : FULL LOAD Ta : 25°C	230VAC/ 20 ms 115VAC/ 20 ms
9	OVER/UNDERSHOOT TEST	< ±5%	I/P : 230 VAC O/P : FULL LOAD Ta : 25°C	TEST : 4.17 %
10	OUTPUT CURRENT ADJ RANGE	CH1 : 12.5 A ~ 25 A	I/P : 230 VAC I/P : 115 VAC O/P : MIN LOAD Ta : 25°C	27.881A ~11.156A/230VAC 27.862A ~11.156A/115Vac
11	DYNAMIC LOAD	V1 : 2400 mVp-p	I/P : 230 VAC (1).O/P : FULL /Min LOAD 90%DUTY/ 1KHZ (2).O/P : FULL /Min LOAD 90%DUTY/ 3KHZ (3).O/P : FULL /Min LOAD 90%DUTY/ 5KHZ (4).O/P : FULL /Min LOAD 50%DUTY/ 120HZ Ta : 25°C	(1)1310 mVp-p (2)1230 mVp-p (3)1200 mVp-p (4)1060 mVp-p

INPUT FUNCTION TEST

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT
1	INPUT VOLTAGE RANGE	90VAC~305 VAC	I/P : TESTING O/P : FULL LOAD Ta : 25°C	69.337V~305V
			I/P : LOW-LINE -3V= 87 V (PLEASE CHECK DERATING CURVE) HIGH-LINE+10V=315 V O/P : FULL/MIN LOAD ON : 30 Sec. OFF : 30 Sec 10MIN (POWER ON/OFF NO DAMAGE)	TEST : OK
2	INPUT FREQUENCY RANGE	47HZ ~63 HZ NO DAMAGE	I/P : 100 VAC ~ 305 VAC O/P : FULL-MIN LOAD Ta : 25°C	TEST : OK
3	POWER FACTOR	0.95 / 230 VAC(TYP)	I/P : 230 VAC	PF= 0.969 / 230 VAC
		0.98 / 115 VAC(TYP)	I/P : 115 VAC	PF= 0.989 / 115 VAC
		0.93 / 277 VAC(TYP)	I/P : 277 VAC O/P : FULL LOAD Ta : 25°C	PF= 0.952 / 277 VAC
4	EFFICIENCY	95% (TYP)	I/P : 230 VAC O/P : FULL LOAD Ta : 25°C	95.33 %
5	INPUT CURRENT	277V/ 2.9 A (TYP)	I/P : 277 VAC	I = 2.3616 A/ 277 VAC
		230V/ 3.3 A (TYP)	I/P : 230 VAC	I = 2.8056 A/ 230 VAC
		115V/ 7 A (TYP)	I/P : 115 VAC O/P : FULL LOAD Ta : 25°C	I = 5.6790 A/ 115 VAC
6	INRUSH CURRENT	230V/ 70 A (TYP) (twidh=1000us measured at 50% Ipeak) COLD START	I/P : 230 VAC O/P : FULL LOAD Ta : 25°C	I = 54.4 A/ 230 VAC T50= 990 us
7	LEAKAGE CURRENT	< 0.75 mA / 277 VAC	I/P : 277 VAC O/P : Min LOAD Ta : 25°C	L-FG : 0.32 mA N-FG : 0.32 mA
8	NO LOAD CONSUMPTION	< 0.5 W	I/P : 115VAC	< 0.179 W
			I/P : 230VAC O/P : NO LOAD AT REMOTE OFF Ta : 25°C	< 0.35 W

PROTECTION FUNCTION TEST

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT
1	OVER LOAD PROTECTION	105% ~125 %	I/P : 230 VAC I/P : 115 VAC O/P : TESTING Ta : 25°C	112.4 %/ 230 VAC 112.4 %/ 115 VAC Constant current limiting, recovers automatically after fault condition is removed
2	OVER VOLTAGE PROTECTION	CH1 : 26 V ~30V	I/P : 230 VAC I/P : 115 VAC O/P : MIN LOAD Ta : 25°C	27.9V/ 230 VAC 28V/ 115 VAC Shut down o/p voltage, re-power on to recover
3	OVER TEMPERATURE PROTECTION	NO DAMAGE	I/P : 230 VAC O/P : FULL LOAD	O.T.P. Active Shut down o/p voltage, re-power on to recover
4	SHORT PROTECTION	SHORT EVERY OUTPUT 1 HOUR NO DAMAGE	I/P : 305 VAC O/P : FULL LOAD Ta : 25°C	NO DAMAGE Constant current limiting, recovers automatically after fault condition is removed

CONTROL FUNCTION TEST

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT
1	REMOTE CONTROL	Power on : "Hi" (Open circuit) or ">2 ~ 5V" Power off : "Low" (Short circuit) or "<0 ~ 0.5V"	I/P : 230 VAC O/P : FULL LOAD Ta : 25°C	1.45 V-5 V POWER ON 0 V-1.3 V POWER OFF
2	5V STANDBY	5V@0.5A TOLERANCE ± 5% RIPPLE 100mVp-p	I/P : 230 VAC I/P : 115 VAC O/P : FULL LOAD Ta : 25°C	4.968V 43mVp-p/230 VAC 4.969V 42mVp-p/115 VAC

COMPONENT STRESS TEST

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT
1	Power Transistor (D to S) or (C to E) Peak Voltage	Q 12 Rated 600 V/ 20 A	I/P : High-Line +3V = 308 V O/P : (1) Full Load Turn on (2) Output Short (3) Full load continue Ta : 25°C	(1) 452 V (2) 454 V (3) 450 V
2	Diode Peak Voltage	Q100 Rated 75 V/100 A	I/P : High-Line +3V = 308 V O/P : (1) Full Load Turn on (2) Output Short (3) Full load continue Ta : 25°C	(1) 56 V (2) 58.8 V (3) 54 V
3	Input Capacitor Voltage	C5 Rated 220 u / 450V SURGE VOLTAGE 495V	I/P : High-Line +3V = 308 V O/P : (1) Full Load Turn on /Off (2) Min load Turn on /Off (3) Full Load /Min load Change Ta : 25°C	(1) 446 V (2) 444 V (3) 452 V
4	Control IC Voltage Test	U 2 Rated MAX 16 V	I/P : High-Line +3V = 308 V O/P : (1) Full Load Turn on /Off	(1) 13.9 V (2) 14.0 V

		MIN 8.85V	(2) Min load Turn on /Off (3) Full Load /Min load Change Ta : 25°C	(3)	14.0	V
5	Power Transistor (D to S) or (C to E) Peak Voltage	Q1 Rated 600 V/ 20.2 A	I/P : High-Line +3V = 308 V O/P : (1) Full Load Turn on (2) Output Short (3) Full load continue Ta : 25°C	(1) (2) (3)	468 454 464	V V V

SAFETY & E.M.C. TEST

SAFETY TEST

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT
1	WITHSTAND VOLTAGE	I/P-O/P : 3.75KVAC/min I/P-FG : 2 KVAC/min O/P-FG : 1.5 KVAC/min	I/P-O/P : 4KVAC/min I/P-FG : 2.4 KVAC/min O/P-FG : 1.8 KVAC/min Ta : 25°C	I/P-O/P : 3.33 mA I/P-FG : 2.673 mA O/P-FG : 3.36 mA NO DAMAGE
2	ISOLATION RESISTANCE	I/P-O/P : 500VDC>100MΩ I/P-FG : 500VDC>100MΩ O/P-FG : 500VDC>100MΩ	I/P-O/P : 500 VDC I/P-FG : 500 VDC O/P-FG : 500 VDC Ta : 25°C /70%RH	I/P-O/P : 15.4 GΩ I/P-FG : 12.3 GΩ O/P-FG : 10.31 GΩ NO DAMAGE
3	GROUNDING CONTINUITY	FG(PE) TO CHASSIS OR TRACE < 100 mΩ	40 A / 2min Ta : 25°C / 70%RH	21 mΩ

E.M.C TEST

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT
1	HARMONIC	EN61000-3-2 CLASS A	I/P : 230 VAC/50HZ O/P : FULL LOAD Ta : 25°C	PASS
2	CONDUCTION	EN55022 CLASS B	I/P : 230 VAC (50HZ) O/P : FULL/50% LOAD Ta : 25°C	PASS Test by certified Lab
3	RADIATION	EN55022 CLASS B	I/P : 230 VAC (50HZ) O/P : FULL LOAD Ta : 25°C	PASS Test by certified Lab
4	E.S.D	EN61000-4-2 INDUSTRY AIR : 8KV / Contact : 4KV	I/P : 230 VAC/50HZ O/P : FULL LOAD Ta : 25°C	CRITERIA A
5	E.F.T	EN61000-4-4 INDUSTRY INPUT : 2KV	I/P : 230 VAC/50HZ O/P : FULL LOAD Ta : 25°C	CRITERIA A
6	SURGE	IEC61000-4-5 INDUSTRY L-N : 2KV L,N-PE : 4KV	I/P : 230 VAC/50HZ O/P : FULL LOAD Ta : 25°C	CRITERIA A

■ RELIABILITY TEST

ENVIRONMENT TEST

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT																																																																																																				
1	TEMPERATURE RISE TEST	MODEL : HEP-600-24 1. ROOM AMBIENT BURN-IN : 2.5 HRS I/P : 230VAC O/P : FULL LOAD Ta= 29 °C 2. HIGH AMBIENT BURN-IN : 14.5HRS I/P : 230VAC O/P : FULL LOAD Ta= 61.9 °C	<table border="1"> <thead> <tr> <th>NO</th> <th>Position</th> <th>ROOM AMBIENT Ta= 29 °C</th> <th>HIGH AMBIENT Ta= 61.9 °C</th> </tr> </thead> <tbody> <tr><td>1</td><td>BD1</td><td>66.7°C</td><td>95.9°C</td></tr> <tr><td>2</td><td>C10</td><td>63.4°C</td><td>92.7°C</td></tr> <tr><td>3</td><td>ZNR3</td><td>64.0°C</td><td>93.3°C</td></tr> <tr><td>4</td><td>C2</td><td>60.3°C</td><td>89.7°C</td></tr> <tr><td>5</td><td>LF3</td><td>61.2°C</td><td>90.6°C</td></tr> <tr><td>6</td><td>Q1</td><td>63.6°C</td><td>93.0°C</td></tr> <tr><td>7</td><td>L2</td><td>65.6°C</td><td>95.6°C</td></tr> <tr><td>8</td><td>L3</td><td>65.6°C</td><td>95.6°C</td></tr> <tr><td>9</td><td>T1</td><td>72.5°C</td><td>103.8°C</td></tr> <tr><td>10</td><td>T2</td><td>69.3°C</td><td>99.9°C</td></tr> <tr><td>11</td><td>C5</td><td>61.0°C</td><td>90.4°C</td></tr> <tr><td>12</td><td>RTH2</td><td>62.8°C</td><td>92.7°C</td></tr> <tr><td>13</td><td>D9</td><td>65.8°C</td><td>96.0°C</td></tr> <tr><td>14</td><td>Q13</td><td>65.5°C</td><td>95.9°C</td></tr> <tr><td>15</td><td>C115</td><td>64.9°C</td><td>96.0°C</td></tr> <tr><td>16</td><td>C124</td><td>63.4°C</td><td>94.3°C</td></tr> <tr><td>17</td><td>C140</td><td>59.2°C</td><td>89.0°C</td></tr> <tr><td>18</td><td>LF100</td><td>64.0°C</td><td>95.0°C</td></tr> <tr><td>19</td><td>U1</td><td>59.0°C</td><td>88.5°C</td></tr> <tr><td>20</td><td>U2</td><td>59.9°C</td><td>89.1°C</td></tr> <tr><td>21</td><td>C560</td><td>62.6°C</td><td>92.0°C</td></tr> <tr><td>22</td><td>C562</td><td>62.6°C</td><td>92.4°C</td></tr> <tr><td>23</td><td>C510</td><td>62.0°C</td><td>91.5°C</td></tr> <tr><td>24</td><td>C523</td><td>62.4°C</td><td>91.6°C</td></tr> </tbody> </table>	NO	Position	ROOM AMBIENT Ta= 29 °C	HIGH AMBIENT Ta= 61.9 °C	1	BD1	66.7°C	95.9°C	2	C10	63.4°C	92.7°C	3	ZNR3	64.0°C	93.3°C	4	C2	60.3°C	89.7°C	5	LF3	61.2°C	90.6°C	6	Q1	63.6°C	93.0°C	7	L2	65.6°C	95.6°C	8	L3	65.6°C	95.6°C	9	T1	72.5°C	103.8°C	10	T2	69.3°C	99.9°C	11	C5	61.0°C	90.4°C	12	RTH2	62.8°C	92.7°C	13	D9	65.8°C	96.0°C	14	Q13	65.5°C	95.9°C	15	C115	64.9°C	96.0°C	16	C124	63.4°C	94.3°C	17	C140	59.2°C	89.0°C	18	LF100	64.0°C	95.0°C	19	U1	59.0°C	88.5°C	20	U2	59.9°C	89.1°C	21	C560	62.6°C	92.0°C	22	C562	62.6°C	92.4°C	23	C510	62.0°C	91.5°C	24	C523	62.4°C	91.6°C	
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2	LOW TEMPERATURE TURN ON TEST	TURN ON AFTER 2 HOUR	I/P : 230VAC/115VAC O/P : 100 % LOAD Ta= -45°C	TEST : OK																																																																																																				
3	HIGH HUMIDITY HIGH TEMPERATURE HIGH VOLTAGE TURN ON TEST	AFTER 12 HOURS IN CHAMBER ON CONTROL 55 °C NO DAMAGE	I/P : 305VAC O/P : FULL LOAD Ta= 55 °C HUMIDITY= 95 %R.H	TEST : OK																																																																																																				
4	TEMPERATURE COEFFICIENT	± 0.03 %/°C (0-55°C)	I/P : 230 VAC O/P : FULL LOAD	± 0 %/°C (0-55°C)																																																																																																				
5	STORAGE TEMPERATURE TEST	1. Thermal shock Temperature : -45°C~ +90°C 2. Temperature change rate : 25°C / MIN 3. Dwell time low and high temperature : 30 MIN/EACH 4. Total test cycle : 5 CYCLE 5. Input/Output condition : STATIC		OK																																																																																																				

6	THERMAL SHOCK TEST	1. Thermal shock Temperature : -45°C~ +60°C 2. Temperature change rate : 25°C / MIN 3. Dwell time low and high temperature : 30 MIN/EACH 4. Total test cycle : 10 CYCLE 5. Input/Output condition : 230VAC/Full Load AC ON/OFF TEST turn on 58sec ; turn off 2sec	OK
7	VIBRATION TEST	1 Carton & 1 Set (1) Waveform : Sine Wave (2) Frequency : 20-500Hz (3) Sweep Time : 12min/sweep cycle (4) Acceleration : 10G (5) Test Time : 72min in each axis (X.Y.Z) (6) Ta : 25°C	TEST : OK
8	CAPACITOR LIFE CYCLE	HEP-600-24 : SUPPOSE C115 IS THE MOST CRITICAL COMPONENT (1) I/P : 230VAC O/P : FULL LOAD Ta= 25 °C LIFE TIME (2) I/P : 230VAC O/P : FULL LOAD Ta= 55 °C LIFE TIME (3) I/P : 230VAC O/P : 75% LOAD Ta= 55°C LIFE TIME (4) I/P : 230VAC O/P : 50% LOAD Ta= 55°C LIFE TIME	(1) 442801 HRS (2) 60162HRS (3) 93295HRS (4) 158090HRS
9	MTBF	Conducted by Parts Stress Analysis Prediction 76.9K hrs min. MIL-HDBK-217F (25°C)	
10	DMTBF/Accelerated Life Test	Demonstration Mean Time Between Failure(Expected Life) : 55,000 hours @ Tcase75°C	

TEST RESULT	TESTER	REVIEW	APPROVAL
PASS	DANIEL GAO	SANFORD SU	VINCENT TSENG

12.10.30 A50-F031