



# Test Report: GST18E48-P1J

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18W AC-DC High Reliability Industrial Adaptor

## DESIGN VERIFY TEST

Output Function Test

Input Function Test

Protection Function Test

Component Stress Test

## SAFETY & E.M.C. TEST

Safety Test

E.M.C. Test

## RELIABILITY TEST

ENVIRONMENT TEST

## DESIGN VERIFY TEST

### OUTPUT FUNCTION TEST

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT	VERDICT
1	RIPPLE & NOISE(Max)	V1: 150 mVp-p	I/P: 230VAC O/P:FULL LOAD Ta:25°C	V1: 39.6mVp-p	P
2	OUTPUT VOLTAGE(Max) TOLERANCE	V1: 2%~ -2%	I/P: 100VAC /264VAC O/P:FULL/ MIN. LOAD Ta:25°C	V1:-0.08%~0%	P
3	LINE REGULATION (Max)	V1: 1%~ -1%	I/P: 100VAC~ 264VAC O/P:FULL LOAD Ta:25°C	V1: -0.04%~0.02%	P
4	LOAD REGULATION(Max)	V1: 2%~ -2%	I/P: 230VAC O/P:FULL ~MIN LOAD Ta:25°C	V1: -0.004%~0%	P
5	SET UP TIME(Max)	230VAC/1000 ms 115VAC/1500 ms	I/P : 230 VAC I/P : 115 VAC O/P : FULL LOAD Ta : 25°C	230VAC/ 660 ms 115VAC /1030 ms	P
6	RISE TIME (Max)	230VAC/30 ms 115VAC/30 ms	I/P : 230 VAC I/P : 115 VAC O/P : FULL LOAD Ta : 25°C	230VAC/13 ms 115VAC / 19.4ms	P
7	HOLD UP TIME(Typ)	230VAC/50 ms 115VAC/15 ms	I/P : 230 VAC I/P : 115 VAC O/P : FULL LOAD Ta : 25°C	230VAC/77.6 ms 115VAC /20 ms	P
8	OVER/UNDERSHOOT TEST	< ±5%	I/P: 230VAC O/P:FULL LOAD Ta:25°C	<5%	P
9	DYNAMIC LOAD	V1: 4800 mVp-p	I/P: 230VAC O/P(1)FULL /Min LOAD 90%DUTY / 1KHZ (2) (1)FULL /Min LOAD 90%DUTY / 3KHZ (3)FULL /Min LOAD 90%DUTY / 5KHZ (4)FULL /Min LOAD 50%DUTY / 120HZ Ta:25°C	227mVp-p 216 mVp-p 224mVp-p 302 mVp-p	P

**INPUT FUNCTION TEST**

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT	VERDICT
1	INPUT VOLTAGE RANGE	100VAC~264VAC	I/P:TESTING O/P:FULL LOAD Ta:25°C	75 ~264V	P
			I/P: (1)LOW-LINE-3V=97V HIGH-LINE+15%=300 V O/P:FULL/MIN LOAD ON: 30 Sec OFF: 30 Sec 10MIN (2)230Vac ON: 0.5 Sec OFF: 0.5 Sec 20MIN (3)230Vac ON:3Sec OFF:3Sec 12HOURS ( POWER ON/OFF NO DAMAGE )	TEST:OK	
2	INPUT FREQUENCY RANGE	47HZ ~63 HZ NO DAMAGE	I/P:100 VAC ~264 VAC O/P:FULL~MIN LOAD Ta:25°C	TEST: OK	P
3	EFFICIENCY(TYP)	89%	I/P:230 VAC I/P:115 VAC O/P:FULL LOAD Ta:25°C	91.3%	P
4	INPUT CURRENT (Typ)	230V/ 0.30 A 115V/ 0.50 A	I/P : 230 VAC I/P : 115 VAC O/P : FULL LOAD Ta : 25°C	I = 0.231 A/ 230VAC I = 0.464 A/ 115VAC	P
5	INRUSH CURRENT(Typ)	230V/ 65 A 115V/ 35A COLD START	I/P : 230 VAC I/P : 115 VAC O/P : FULL LOAD Ta : 25°C	I = 60.7 A/ 230VAC I = 32.5 A/ 115VAC	P
6	LEAKAGE CURRENT	< 0.25 mA / 240 VAC	I/P : 240 VAC O/P : Min LOAD Ta : 25°C	L-FG : 0.001 mA N-FG : 0.001 mA	P
7	NO LOAD CONSUMPTION	< 0.075 W	I/P : 115VAC I/P : 230VAC O/P : NO LOAD Ta : 25°C	< 0.0615 W < 0.0687 W	P

**PROTECTION FUNCTION TEST**

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT	VERDICT
1	OVER LOAD PROTECTION	110 %~ 150 %	I/P: 230VAC I/P: 115VAC O/P: TESTING Ta:25°C	135.7 %/ 230VAC 135.7%/115VAC Hiccup mode, recovers automatically after fault condition is removed	P
2	OVER VOLTAGE PROTECTION	110 ~ 140% rated output voltage Clamp by zener diode	I/P: 230VAC I/P: 115VAC O/P: MIN LOAD Ta:25°C	123.75%/ 230VAC 123.75%/115VAC Clamp by zener diode	P
3	SHORT PROTECTION	SHORT EVERY OUTPUT 1 HOUR NO DAMAGE	I/P: 264VAC O/P: FULL LOAD Ta:25°C	NO DAMAGE Hiccup mode, recovers automatically after fault condition is removed	P

**COMPONENT STRESS TEST**

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT	VERDICT
1	PWM Transistor (D to S) or (C to E) Peak Voltage	Q 1 Rated 6A/600V	I/P: High-Line +3V =267V AC ON/OFF VDS: O/P: (1) Full Load (2) Output Short (3) Full Load Continue Ta:25°C	VDS: (1) 496 V (2) 504 V (3) 478 V	P
2	Diode Peak Voltage	D100 Rated 10A/400V	I/P: High-Line +3V =267 V AC ON/OFF O/P: (1) Full Load (2) Output Short (3) Dynamic Load 100% Load/ Min. Load 50%Duty/120Hz Ta:25°C	D100 : (1) 261V (2) 287V (3) 260V	P
3	Input Capacitor Voltage	C5 Rated: 47u/400V 105°C	I/P: High-Line +3V =267 V O/P: (1) Full Load input on/off (2) Min load input on /Off (3) Full Load /Min load Change Ta:25°C	(1) 382 V (2) 358 V (3) 360 V	P
4	Control IC Voltage Test	PWM IC U1 Rated : 27V 10V(MIN.)	I/P: High-Line +3V =267 V AC ON/OFF O/P: (1) FULL LOAD (2) Output Short (3) O.L.P Ta:25°C	17.4V 17.6V 16.9V	P
5	Clamp Diode Peak Voltage	D1 Rated : 2A/800V	I/P : High-Line +3V = 267 V AC ON/OFF O/P : (1) Dynamic Load 90%Duty/1KHz (2) Full load continue Ta : 25°C	(1) 464 V (2) 464 V	P

**SAFETY TEST**

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT	VERDICT
1	WITHSTAND VOLTAGE	I/P-O/P: 4.242 KVDC/min	I/P-O/P: 4.666 KVDC/min Ta:25°C	I/P-O/P:0.002mA NO DAMAGE	P
2	ISOLATION RESISTANCE	I/P-O/P:500VDC>100MΩ	I/P-O/P: 500 VDC Ta:25°C	I/P-O/P: 9999MΩ NO DAMAGE	P

**E.M.C TEST**

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT	VERDICT
1	HARMONIC	EN61000-3-2 CLASS A	I/P:230VAC/50HZ O/P:100%LOAD Ta:25°C	PASS	P
2	CONDUCTION	EN55022 CLASS B	I/P : 230 VAC (50HZ) O/P : FULL/50% LOAD Ta : 25°C	PASS Test by certified Lab	P
3	RADIATION	EN55022 CLASS B	I/P : 230 VAC (50HZ) O/P : FULL LOAD Ta : 25°C	PASS Test by certified Lab	P
4	E.S.D	EN61000-4-2 LIGHT INDUSTRY AIR : 8KV / Contact : 4KV	I/P : 230 VAC/50HZ O/P : FULL LOAD Ta : 25°C	CRITERIA A	P
5	E.F.T	EN61000-4-4 LIGHT INDUSTRY INPUT : 1KV	I/P : 230 VAC/50HZ O/P : FULL LOAD Ta : 25°C	CRITERIA A	P
6	SURGE	IEC61000-4-5 LIGHT INDUSTRY L-N : 1KV	I/P : 230 VAC/50HZ O/P : FULL LOAD Ta : 25°C	CRITERIA A	P
7	Test by certified Lab & Test Report Prepare				

**RELIABILITY TEST**

**ENVIRONMENT TEST**

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT	VERDICT																																												
1	TEMPERATURE RISE TEST	MODEL : GST18E12-P1J 1. ROOM AMBIENT BURN-IN : 1HRS I/P : 230VAC O/P : FULL LOAD Ta=31.0°C 2. HIGH AMBIENT BURN-IN : 1 HRS I/P : 230VAC O/P : FULL LOAD Ta=56.1°C	<table border="1"> <thead> <tr> <th>NO</th> <th>Position</th> <th>ROOM AMBIENT Ta=31.0°C</th> <th>HIGH AMBIENT Ta=56.1°C</th> </tr> </thead> <tbody> <tr><td>1</td><td><b>C5</b></td><td>60.9°C</td><td>84.5°C</td></tr> <tr><td>2</td><td><b>BD1</b></td><td>66.1°C</td><td>88.2°C</td></tr> <tr><td>3</td><td><b>T1</b></td><td>78.4°C</td><td>101.7°C</td></tr> <tr><td>4</td><td><b>Q1</b></td><td>90.5°C</td><td>113.7°C</td></tr> <tr><td>5</td><td><b>C40</b></td><td>69.0°C</td><td>92.1°C</td></tr> <tr><td>6</td><td><b>D1</b></td><td>74.3°C</td><td>97.4°C</td></tr> <tr><td>7</td><td><b>C105</b></td><td>65.5°C</td><td>89.2°C</td></tr> <tr><td>8</td><td><b>D100</b></td><td>75.6°C</td><td>97.8°C</td></tr> <tr><td>9</td><td><b>LF1</b></td><td>61.8°C</td><td>83.2°C</td></tr> <tr><td>10</td><td><b>TC</b></td><td>49.9°C</td><td>77.9°C</td></tr> </tbody> </table>	NO	Position	ROOM AMBIENT Ta=31.0°C	HIGH AMBIENT Ta=56.1°C	1	<b>C5</b>	60.9°C	84.5°C	2	<b>BD1</b>	66.1°C	88.2°C	3	<b>T1</b>	78.4°C	101.7°C	4	<b>Q1</b>	90.5°C	113.7°C	5	<b>C40</b>	69.0°C	92.1°C	6	<b>D1</b>	74.3°C	97.4°C	7	<b>C105</b>	65.5°C	89.2°C	8	<b>D100</b>	75.6°C	97.8°C	9	<b>LF1</b>	61.8°C	83.2°C	10	<b>TC</b>	49.9°C	77.9°C		P
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2	OVER LOAD BURN-IN TEST	NO DAMAGE 1 HOUR ( MIN )	I/P : 230 VAC O/P : 132% LOAD Ta : 25°C	TEST : OK	P																																												
3	LOW TEMPERATURE TURN ON TEST	TURN ON AFTER 2 HOUR	I/P : 264VAC/100VAC O/P : 100 % LOAD Ta=-35°C	TEST : OK	P																																												
4	HIGH HUMIDITY HIGH TEMPERATURE HIGH VOLTAGE TURN ON TEST	AFTER 12 HOURS IN CHAMBER ON CONTROL 50°C NO DAMAGE	I/P : 272 VAC O/P : FULL LOAD Ta=50°C HUMIDITY= 95 %R.H	TEST : OK	P																																												
5	TEMPERATURE COEFFICIENT	±0.03%/°C (0~50°C)	I/P : 230 VAC O/P : FULL LOAD	±0%/°C (0~50°C)	P																																												
6	STORAGE TEMPERATURE TEST	1. Thermal shock Temperature : -40°C~ +85°C 2. Temperature change rate : 25°C / MIN 3. Dwell time low and high temperature : 30 MIN/EACH 4. Total test cycle : 5 CYCLE 5. Input/Output condition : STATIC		OK	P																																												
7	THERMAL SHOCK TEST	1. Thermal shock Temperature : -30°C~ +70°C 2. Temperature change rate : 25°C / MIN 3. Dwell time low and high temperature : 30 MIN/EACH 4. Total test cycle : 10 CYCLE 5. Input/Output condition : 230VAC/Full Load AC ON/OFF TEST turn on 58sec ; turn off 2sec		OK	P																																												



8	VIBRATION TEST	1 Carton & 1 Set (1) Waveform : Sine Wave (2) Frequency : 10~500Hz (3) Sweep Time : 12min/sweep cycle (4) Acceleration : 2G (5) Test Time : 60min in each axis (X.Y.Z) (6) Ta : 25°C	TEST : OK	P
9	CAPACITOR LIFE CYCLE	SUPPOSE C105 IS THE MOST CRITICAL COMPONENT (1) I/P : 230VAC O/P : FULL LOAD Ta=25°C LIFE TIME (2) I/P : 230VAC O/P : FULL LOAD Ta=50°C LIFE TIME (3) I/P : 230VAC O/P : 75% LOAD Ta=50°C LIFE TIME (4) I/P : 230VAC O/P : 50% LOAD Ta=50°C LIFE TIME	(1) 257261HRS (2) 50068HRS (3) 76969HRS (4) 129454HRS	P
10	MTBF	MIL-HDBK-217F TOTAL FAILURE RATE : 500KHRS		P
11	DMTBF/Accelerated Life Test	Demonstration Mean Time Between Failure (Expected Life): Above 30,000 hours @ TA 50°C		P

TEST RESULT	TESTER	REVIEW	APPROVAL
PASS	FRANK	GESG	WANGDZ

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